BTC Automotive Technology

Job Sheet: EN3 – Timing belt replacement

Objective: To familiarize student with a typical timing belt replacement.

Procedure: Document vehicle and complaint. Student must be time efficient in all activities and must not exceed 2 times flat rate. Repair quality must be at industry standard.

Repair order must be attached.

Vehicle: ____________________________________________

☐ Is this an interference engine?

☐ Remove timing belt using manufactures procedures.

☐ Install new belt, check tension.

☐ Rotate engine and recheck timing marks.

☐ Rotate engine again and recheck marks.

☐ Have instructor inspect marks before proceeding.

☐ Reassemble engine and road test.

☐ Record flat rate time allotted for repairs: _________________

☐ Record actual time spent on job: _________________

☐ If actual time spent exceeded double flat rate, explain below.