BTC Automotive Technology

Job Sheet: MT9 – Transfer case overhaul

Objective: To familiarize the student R&R and repair of transfer case.

Procedure: Document vehicle. Overhaul a transfer case as outlined below. Student must be time efficient in all activities and must not exceed 2 times flat rate. Repair quality must be at industry standard. 
**Repair order must be attached.**

Vehicle: __________________________________________________________

Complaint: _______________________________________________________

☐ Describe transfer case manufacture and model number.

_________________________________________________________________

☐ Remove and disassemble transfer case as per manufacture’s procedures.

☐ Inspect all components (gears, bearings, chain, shift forks, etc…) for wear or damage and record any problems.

_________________________________________________________________

_________________________________________________________________

☐ Reassemble transfer case and reinstall and refill.

☐ Adjust shift controls and mechanisms.